



**NOTES:**

Items 5 and 6 - Machine may have any combination of steel and rubber drive wheels  
 Item 38 - 3/4" Shaft must be drilled so set screw locks it down

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	010-30422	Driver Base, Side Plate, Left	1
2	010-30423	Drive Spacer	2
3	010-30427	Roller Arm, Left Hand, Inner	1
4	010-30428	Roller Arm, Right Hand, Inner	1
5	010-30430	Steel Roller	1
6	010-30431	Rubber Roller, 5 in	1
7	010-30460 STD	Sprocket Adapter	1
8	010-40825	Chain Guard (Near) (Not Shown)	1
9	010-40826	Chain Guard (Far) (Not Shown)	1
10	011-51017	Gear Reducer, 5:1 Ratio	1
11	010-50414	Drive Base Bearing	4
12	010-50418 CB	Taper Bushing, Martin SH-3/4"	2
13	010-50420	Sprocket	2
14	010-50421	Sprocket, 1 1/4	2
15	010-50422	Chain	-
16	010-50423	#40 Master Link	2
17	010-50424	#40 Half Link	2
18	010-80402	CR Shaft, 3/4 X 6	1
19	011-30401	Main Drive Plate with overhung rollers	1
20	011-30403	Roller Shaft, Near	1
21	011-30404	Roller Shaft, Inner	1
22	011-30410-713	Drive Base front plate with spring plunger	1
23	011-30411	Drive Base, Right Hand, Outer Arm	1
24	011-30412	Drive Base, Left Hand Outer Arm	1
25	011-40805	Roller Nip Guard (Not Shown)	1
26	011-51011	Drive Base Motor	1
27	011-80401	Arm Positioning Spring Plunger	2
28	011-80402	Steel Insert Bushing 1/2"	6
29	1_4 X 2 key	1/4 X 1/4 X 2 key	1
30	3_16 X 1 Key	3/16 X 3/16 X 1 Key	2
31	3_16 X 5_8 Key	3/16 X 3/16 X 5/8 Key	2
32	801-3.832	Dowel Pin, 3/8 X 2	8
33	912-05014	5/16-18 X 7/8 SHCS	8
34	912-05024	5/16-18 X 1 1/2" SHCS	8
35	912-08064	1/2-13 X 4 SHCS	4
36	913-06012	3/8-16 x 1 Hex Head Bolt	4
37	916-04003	1/4-20 X 3/16 SHSS	2
38	916-03106	10-32 X 3/8 SHSS	1
39	91F-08024	1/2-13 X 1 1/2 Hex Head Flange Bolt	3

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES FRACTIONAL ± ANGULAR ± MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	NAME DATE DCT 9/10/24	CoreTech International
INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL FINISH	DATE 9/10/24	
NEXT ASSY USED ON APPLICATION DO NOT SCALE DRAWING	ENG APPR. MFG APPR. Q.A. COMMENTS:	TITLE: Model 11 Drive Base Assy.
		SIZE DWG. NO. REV D 011-00406
		SCALE: 2:3 WEIGHT: SHEET 1 OF 1