



ITEM	PART/DWG NO	REQ	DESCRIPTION
1	010-30501	2	POST GUIDE
2	010-30502	2	ELEVATING POST
3	010-30503B-125	2	MANDREL POST HOLDER - 1.25" MANDREL
4	S-30504	1	HANDWHEEL BRACKET
5	010-30505	1	CLAMPING BRACKET
6	SC )-30506-1250	1	MANDREL 1.25 - SPECIFY MACHINE LENGTH
7	010-30507	2	ELEVATING RACK
8	010-40501-60	1	5/8" DIA x 28.25 CRS
9	010-50501	2	CLAMP COLLAR
10	010-50505	1	BUSHING .625 ID x .875 OD x 1
11	010-60001A	2	1/8 NPT x 90 AIR FITTING
12	010-80501	1	HANDWHEEL
13	010-80502	2	MANDREL SUPPORT SPUR
14	010-80503	1	MANDREL RAISER CLAMP HANDLE
15	910-08000-3.5	1	1/2" G & P SHAFTING x 3.5"
16	S-30510	2	MANDREL SUPPORT OFFSET ADAPTER
17	014-80506	1	ANVIL BOLT & CAP (NOT SHOWN)
18	014-41101	1	MANDREL LIFTER BASE
19	011-41102	1	PIVOT WELDMENT
20	010-31102B-1	1	MANDREL LIFTER TOP
21	010-01103	1	MANDREL REST KIT
22	011-60501	1	MANDREL LIFTER CYLINDER
23	011-60503	1	ROD CLEVIS
24	011-61056	1	PIVOT BRACKET
25	011-31021	1	ROD CLEVIS BLOCK

DRAWN BY CAP	MANDREL RAISER ASSEMBLY WITH 1.25" MANDREL		
DATE 2/17	ORDER	MATERIAL NOTED	DRAWING NO. SC ) -00502D-125
SCALE NTS			