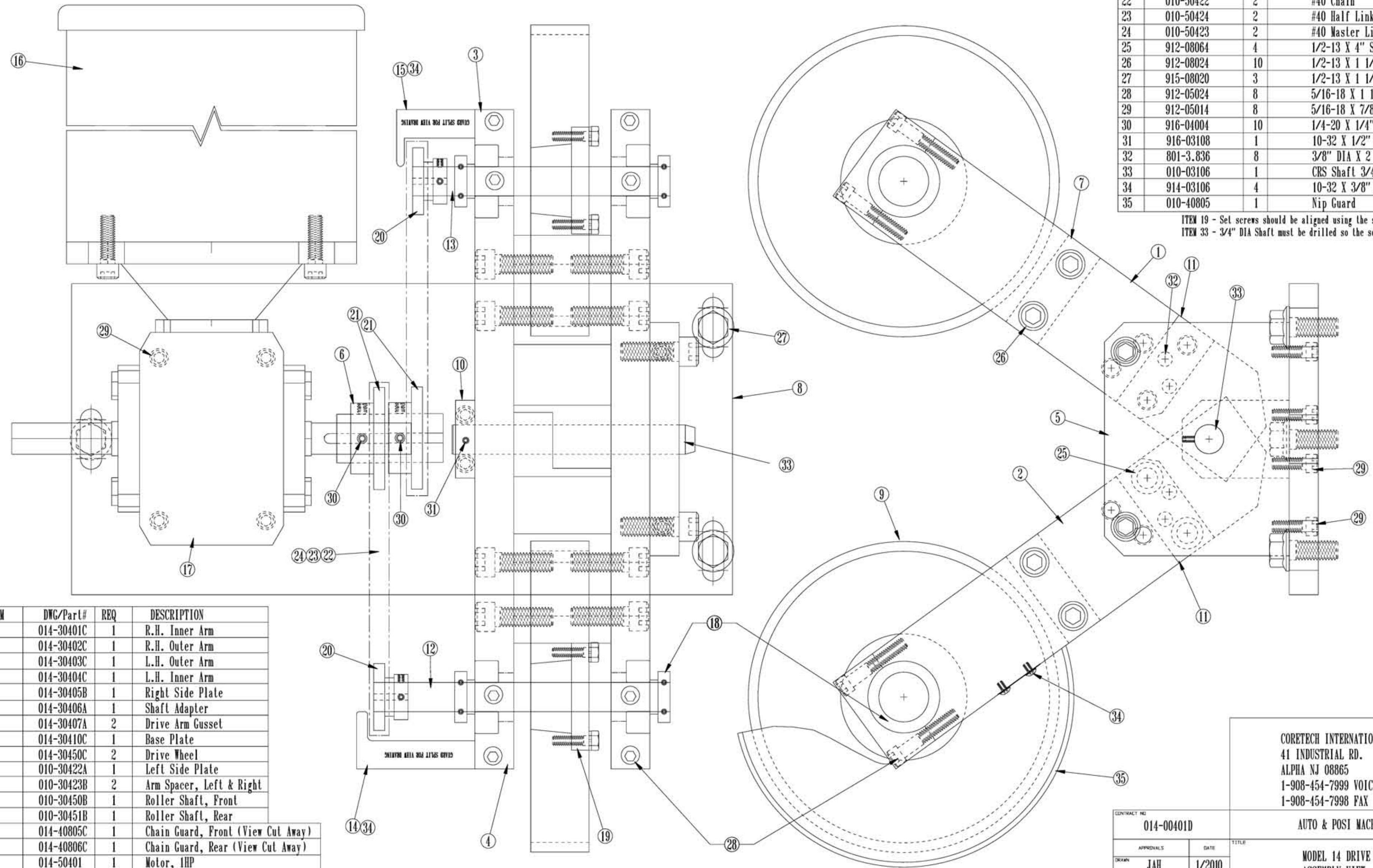


ITEM	DWG/Part#	REQ	DESCRIPTION
20	010-50419	2	Sprocket
21	010-50421	2	Sprocket
22	010-50422	2	#40 Chain
23	010-50424	2	#40 Half Link
24	010-50423	2	#40 Master Link
25	912-08064	4	1/2-13 X 4" SHCS
26	912-08024	10	1/2-13 X 1 1/2" SHCS
27	915-08020	3	1/2-13 X 1 1/4" Shoulder Bolt
28	912-05024	8	5/16-18 X 1 1/2" SHCS
29	912-05014	8	5/16-18 X 7/8" SHCS
30	916-04004	10	1/4-20 X 1/4" SHSS
31	916-03108	1	10-32 X 1/2" SHSS (SEE NOTE)
32	801-3.836	8	3/8" DIA X 2 1/4" Dowel Pin
33	010-03106	1	CRS Shaft 3/4" DIA X 5 7/8"
34	914-03106	4	10-32 X 3/8" BHCS
35	010-40805	1	Nip Guard

ITEM 19 - Set screws should be aligned using the supplied dimples
 ITEM 33 - 3/4" DIA Shaft must be drilled so the set screw locks the shaft



ITEM	DWG/Part#	REQ	DESCRIPTION
1	014-30401C	1	R.H. Inner Arm
2	014-30402C	1	R.H. Outer Arm
3	014-30403C	1	L.H. Outer Arm
4	014-30404C	1	L.H. Inner Arm
5	014-30405B	1	Right Side Plate
6	014-30406A	1	Shaft Adapter
7	014-30407A	2	Drive Arm Gusset
8	014-30410C	1	Base Plate
9	014-30450C	2	Drive Wheel
10	010-30422A	1	Left Side Plate
11	010-30423B	2	Arm Spacer, Left & Right
12	010-30450B	1	Roller Shaft, Front
13	010-30451B	1	Roller Shaft, Rear
14	014-40805C	1	Chain Guard, Front (View Cut Away)
15	014-40806C	1	Chain Guard, Rear (View Cut Away)
16	014-50401	1	Motor, 1HP
17	014-50402	1	Gear Reducer
18	010-50414	4	Bearing
19 SEE NOTE	014-50405	2	Taper Bushing

* - Ratio varies typ is 20:1 - Consult mfr.

CORETECH INTERNATIONAL INC
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CONTRACT NO. 014-00401D		TITLE AUTO & POSTI MACHINE	
APPROVALS	DATE	REV	
DRAWN JAH	1/2010	MODEL 14 DRIVE BASE ASSEMBLY VIEW	
CHECKED		SIZE D	CAGE CODE
DESIGNER		DWG NO 014-00401D	REV A
APPROVED		SCALE 3/4	RELEASE DATE
		WEIGHT	SHEET