



Item	DWG/Part#	REQ	DESCRIPTION	Item	DWG/Part#	REQ	DESCRIPTION
1	011-30401C	1	Main Base Plate	23	010-50422	2	#40 Chain (15 Links)
2	011-30410B	1	Right Side Plate - NEW STYLE - 2159 & UP	24	010-50424	2	#40 Half Link
	011-30402B	1	Right Side Plate - OLD STYLE - Before 2159	25	010-50423	2	#40 Master Link
3	010-30422A	1	Left Side Plate	26	010-80402	1	CR Shafting, 3/4" DIA X 6" Length
4	010-30423B	2	Arm Spacer, Left & Right.	27	801-3.836	8	Dowel Pin, 3/8" DIA X 2 1/4" Length
5	011-30411B	1	Drive Arm, Right Hand Outer (SEE NOTE)	28	91F-08020	3	Hex Head Flange Bolt, 1/2-13 X 1 1/4" Length (Turned Down)
6	011-30412B	1	Drive Arm, Left Hand Outer (SEE NOTE)	29	912-08064	4	SHCS 1/2-13 X 4" Length
7	010-30427B	1	Drive Arm, Left Hand Inner	30	912-08024	2	SHCS 1/2-13 X 1 1/2" Length - OLD Style - See Item 2 Notes
8	010-30428B	1	Drive Arm, Right Hand Inner		011-80401	2	Quick Pins
9	010-30430B	1	Steel Drive Wheel (SEE NOTE)		011-80402	6	Bushings For Quick Pins
10	010-30431B	1	Rubber Drive Wheel (SEE NOTE)	31	912-05024	8	SHCS 5/16-18 X 1 1/2" Length
11	011-30403B	1	Roller Shaft, Outer - (9.125" Length)	32	912-05014	8	SHCS 5/16-18 X 7/8" Length
12	011-30404B	1	Roller Shaft, Inner - (8.125" Length)	33	916-04004	10	SHSS 1/4-20 X 1/4" Length (Set Screw)
13	010-40825B	1	Chain Guard, Near	34	916-03108	1	SHSS 10-32 X 1/2" Length (SEE NOTE)
14	010-40826B	1	Chain Guard, Far	35	914-03106	6	BHCS 10-32 X 3/8" Length
15	010-40804B	1	Reducer Shaft Guard	36	912-04016	6	SHCS 1/4-20 X 1 1/4" Length
16	010-30460A	1	Reducer Shaft Adapter	37	916-04004	2	SHSS 1/4-20 X 1/4" Length Set Screw
17	010-50401	1	Motor, 3/4HP TEFC 56C	38	91H-06114	4	Hex Head Bolt 3/8-24 X 7/8" Length
18	010-50402	1	Reducer, Boston Gearbox (F713-10-B5-H1)	39		1	1/4" X 1/4" X 2" Length Key
19	010-50414	4	Bearing, W/Collar (SEE NOTE)	40		4	3/16" X 3/16" X 5/8" Length Key
20	010-50420	2	Sprocket, Martin 3/4" ID X 11 Teeth - #40 Chain	41		1	3/16" X 3/16" X 2" Length Key
21	010-50421	2	Sprocket, Martin 1 1/4" ID X 15 Teeth - #40 Chain				
22	010-50418	2	Taper Bushing, Martin SH-3/4" ID.				

MACHINES BEFORE 2159

ITEM 5 010-30425B Drive Arm, Right Hand Outer
 ITEM 6 010-30426B Drive Arm, Left Hand Outer

NOTE:

Item 9 & 10 - Machine may have any combination of steel and rubber drive wheels
 Item 19 - Set screws should be aligned using the supplied dimples
 Item 34 - 3/4" Shaft must be drilled so set screw locks it down.

CONTRACT NO 011-00406D		CORETECH INC. - 1-800-232-2673 www.corecutting.com - parts@corecutter.com	
APPROVALS JAH	DATE 8/2002	TITLE DRIVE BASE WITH OVERHUNG ROLLERS AND QUICK PINS ADJUSTMENTS ASSY VIEW	
DESIGNER CP	5/1990	SIZE 3/4	DWG NO 011-00406D
APPROVED		SCALE	REV B