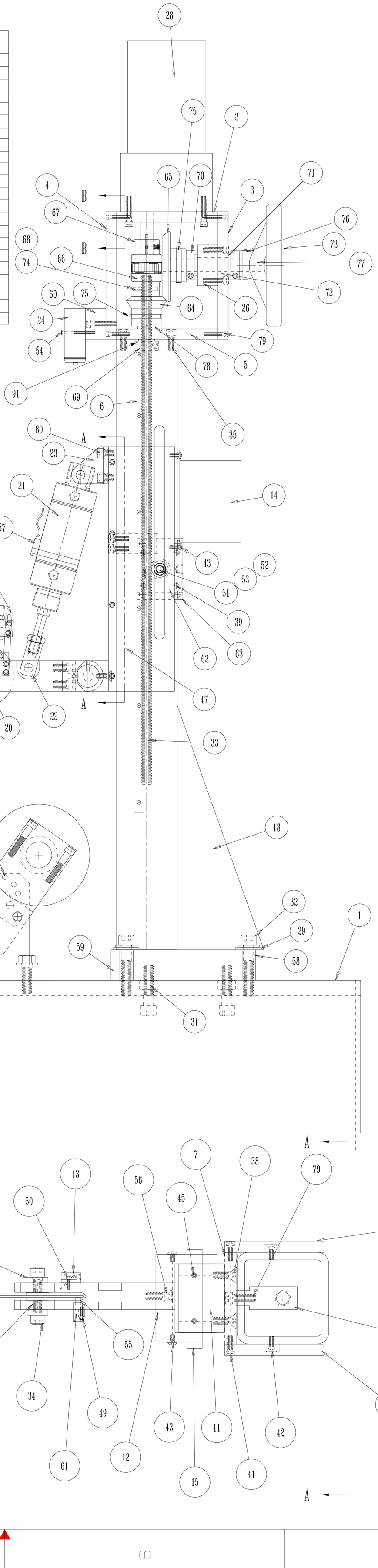
Wednesday, October 28, 2009 15:32:55

Item	DWG/Part#	REQ	DESCRIPTION
1	010-00101D	1	FRame Assembly
2	011-31120B	1	Top Plate, Auto Adjust
3	011-31121B	1	Rear Plate, Auto Adjust
4	011-31122B	1	Front Plate, Auto Adjust
5	011-31123B	1	Bottom Plate, Auto Adjust
6	010-30203A	2	Brass Guide Rails
7	010-30204C	1	Knife Mounting Plate
8	010-30205B	1	Right Side Plate, Knife
9	010-30206B	1	Left Side Plate, Knife
10	010-30207B	1	"T" NUT
11	010-30208C	1	Knife Pivot Block
B 12	010-30209C	1	Knife Yoke Assembly
13	010-30210A	1	Air Jet
14	011-70113	1	Electrical Box
15	010-30212A	1	Steel Rod, 1/2 DIA X 3 Length
16	010-30716A	1	Knife Axle
C 17	010-30707	1	3" Knife Blade
18	010-40204B	1	Knife Column Weldment
19	010-40806C	1	Knife Guard (NOT SHOWN)
20	010-50201	4	Knife Yoke Bearing
21	010-60201	1	Knife Cylinder
22	010-60202	1	Rod Clevis w/ Nut
23	010-60203	1	Pivot Bracket
24	010-70201	1	Boot Microswitch
25	010-00405D	1	Drive Assembly (Model 10)
	011-00404D	1	Drive Assembly (Model 11)
26	011-31124A	1	Bushing Mount
27	010-80205	1	Washer, Knife
28	011-51125	1	Motor Baldor, DC
29	91W-08WHR	4	1/2 Washer
30			
D 31	913-080HN	4	1/2-13 Hex Head Nut
32	912-08040	8	1/2-13 X 2 1/2 S.H.C.S.
33	910-080TR	1	1/2-13 X 24" Threaded Rod
34	912-05008	2	5/16-18 x 1/2" S.H.C.S.
35	912-05010	4	5/16-18 X 5/8" S.H.C.S.
36	912-05016	4	5/16-18 X 1" S.H.C.S.
37			
38	911-04012	2	1/4-20 X 3/4" F.H.S.S.
39	912-04012	8	1/4-20 X 3/4" S.H.C.S.
40			
41	912-03108	8	10-32 X 1/2" S.H.C.S.
42	911-03108	12	10-32 X 1/2" F.H.S.S.
43	914-03108	8	10-32 X 1/2" B.H.C.S.
44			
45	917-03106	2	10-32 X 3/8 Brass Tip Set Screw
46			
47	914-03112	2	10-32 X 3/4" B.H.C.S.
48			
49	912-02008	4	8-32 X 1/2" S.H.C.S.
50	912-02004	2	8-32 X 1/4" S.H.C.S.
51	910-061TR	1	3/8-24 X 6" Threaded Rod
52	913-061HN	2	3/8-24 Hex Head Nut
53	91W-06WHR	1	3/8 Washer
54	912-01024	2	6-32 X 1 1/2 S.H.C.S.
55	011-70207	1	VDR Brush Contact
56	912-06016	2	3/8-16 X 1" S.H.C.S.
57	011-70205	1	Band Switch, Bimba
58	011-30213A	4	Insulating Bushing
59	011-30212B	1	Insulating Plate, Auto Adjust
60	011-30211A	1	Limit Switch Mount, Auto Adjust
61	011-30210A	1	Contact Brush Holder
62	011-30205A	1	Clamp Cylinder Block
63	010-61060	1	Knife Clamp Cylinder
64	011-51120	1	Bevel Gear, Small
65	011-51121	1	Bevel Gear, Large
66	011-51123	1	Coupling, Bottom
67	011-51123	1	Coupling, Top
68	011-51124	1	Insert, Coulping

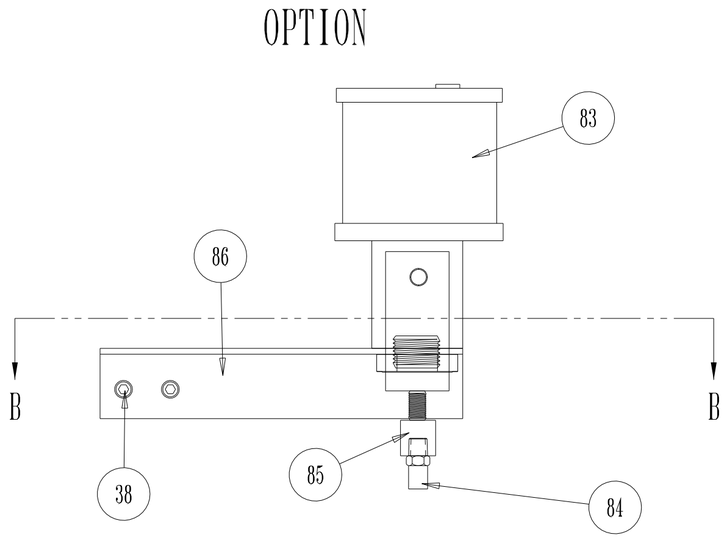
Item	DWG/Part#	REQ	DESCRIPTION
69	010-50202	1	1/2-13 Threaded Collar
70	010-50501	2	5/8 Lock Collar
71	011-90201	2	Thrust Washer, Auto Adjust (TT1002-01)
72	010-90202	1	Bushing oilite (7/80D X 5/8ID X 1/8)
73	011-80201	1	Handwheel, Auto Adjust
74	800-3.1620	2	Spring Pin, 3/16 X 1 1/4"
75	800-3.1624	1	Spring Pin, 3/16 X 1 1/2"
76	800-3.1628	1	Spring Pin, 3/16 X 1 3/4"
77	011-90203	1	CRS Shaft 5/8 X 5 1/4"
78	011-51126	1	Thrust Washer (TT-1001, .187 THK)
79	912-04016	12	1/4-20 X 1 S.H.C.S.
80	912-04116	4	1/4-28 X 1 S.H.C.S.
81	912-05016	4	5/16-18 X 1 S.H.C.S.
82	912-05008	4	5/16-18 X 1/2 S.H.C.S.
83	010-70208	1	Automatic Brush Oiler Assy.
84	010-60002	2	1/4" NPT-M to 1/4" Tube
85	010-30242A	1	Oiler Adapter Block
86	010-30244B	1	Auto Lub. Resevoir/Solenoid Mnt
87	1184K1	1	Felt Brush
88	010-30245A	1	Knife Oiler Brush Block
89	1005K11	1	16 Oz. Oil Supply
90	010-30241A	1	Felt Brush Mount Arm
91	011-51126	1	Thrust Washer (TT-1001-1)

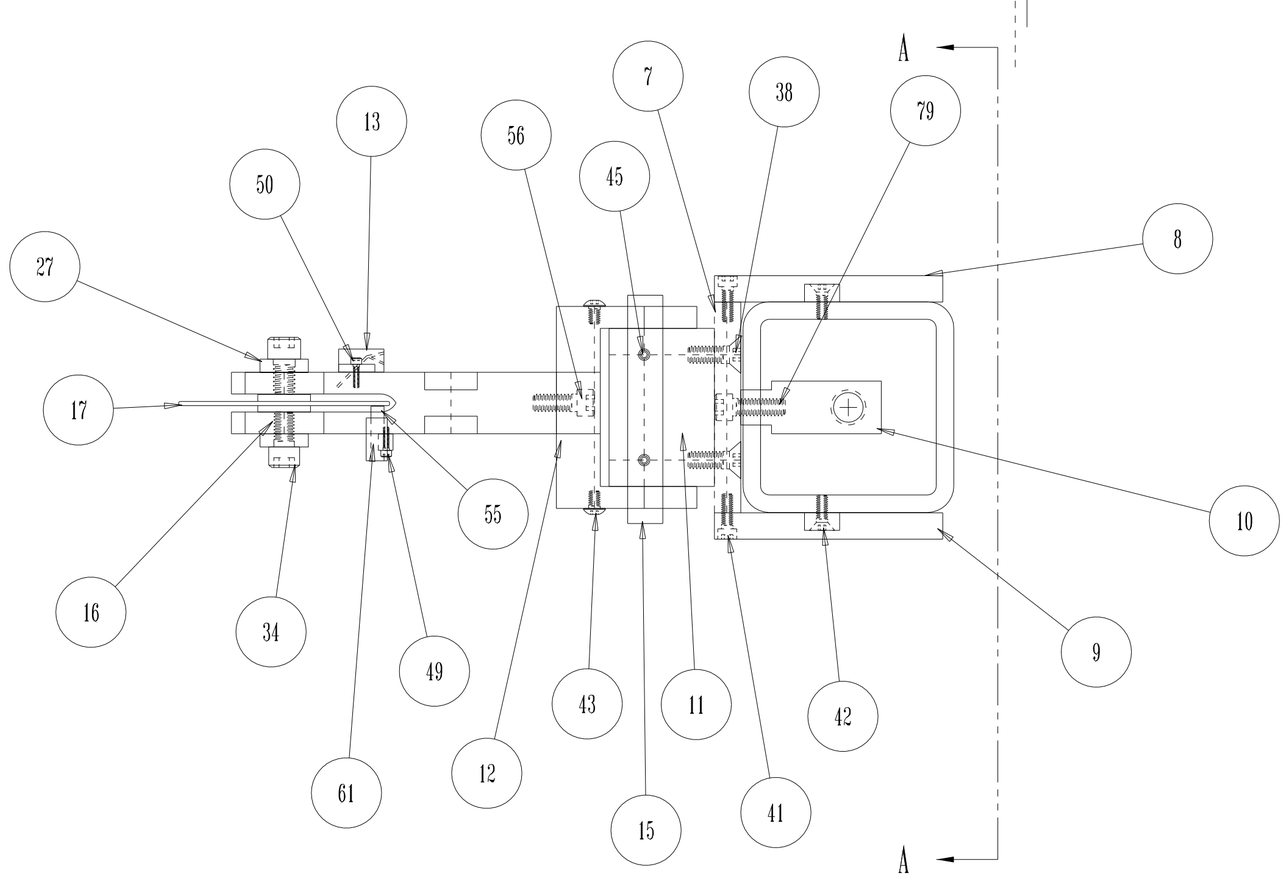


NOTES

A - Before machine number #2176, 1/2-13 S.H.C.S. Are used for Arm Adjustment
B - 3" Yoke
4" Yoke
C - 3" Blade - 010-30707
3 1/4" Blade - 010-30708
4" Blade - 010-30710
D - Only used if knife column required tilting for prper aligment.

OPTION





KNIFE COLUMN ASSY. FOR AUTO-ADJUST& OILER OPTION

SIZE	CAGE CODE	DWG NO	REV
D	1/2	011-00206D	

SCALE	RELEASE DATE	SHEET
	4-1-2002	

DRAWN JAH

CHECKED

CoreTech
International inc.
1-877-454-7999
www.coretechinternational.com

011-00208D