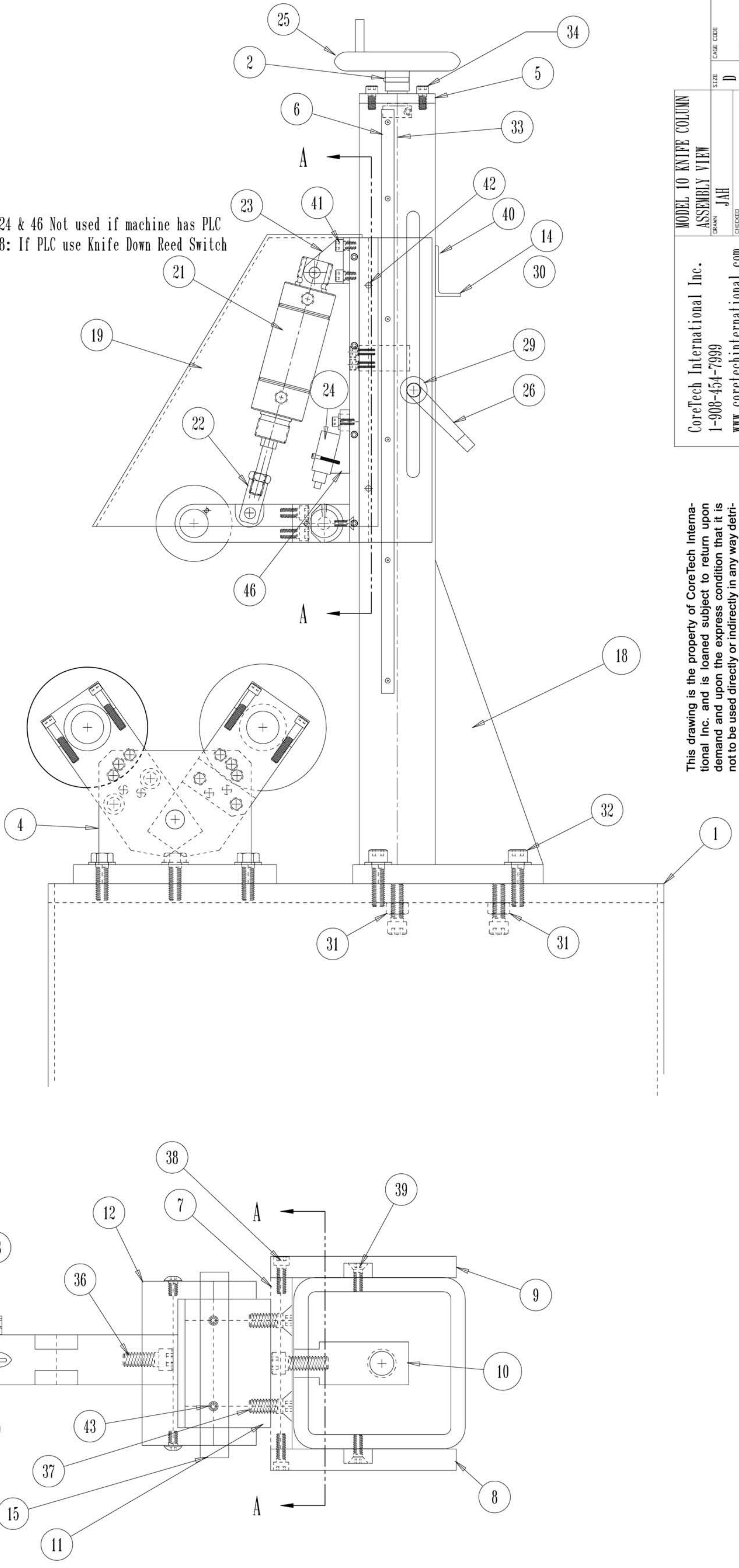


Item	DWG/Part#	REQ	DESCRIPTION
1	010-00101D	1	FFrame Assembly
2	010-00202B	1	Handwheel Assembly
3			
4	010-00405D	1	Drive Assembly
5	010-30203A	1	Knife Column Top Plate
6	010-30203A	2	Brass Guide Rails
7	010-30204C	1	Knife Mounting Plate
8	010-30205B	1	Right Side Plate, Knife
9	010-30206B	1	Left Side Plate, Knife
10	010-30207B	1	"T" NUT
11	010-30208C	1	Knife Pivot Block
12	010-30209C	1	Knife Yoke Assembly
13	010-30210A	1	Air Jet
14	010-30211A	1	Air Manifold
15	010-30212A	1	Steel Rod, 1/2 DIA X 3 Length
16	010-30716A	1	Knife Axle
17	010-30707	1	3" Knife Blade
18	010-40204B	1	Knife Column Weldment
19	010-40806C	1	Knife Guard
20	010-50201	4	Knife Yoke Bearing
21	010-60201	1	Knife Cylinder
22	010-60202	1	Rod Clevis w/ Nut
23	010-60203	1	Pivot Bracket
24	010-70201	1	Boot Microswitch
25	010-80201A	1	Handwheel
26	010-80202	1	Clamping Handle
27	010-80205	1	Washer, Knife
28	010-61010	1	Knife Down Reed Switch
29	91W-08WHR	1	1/2 Washer
30	010-80203	1	1/2 X 13 X 4 1/2 H.H.C.S.
31	913-080HN	4	1/2 X 13 Hex Head Nut
32	912-08024	8	1/2 X 13 X 1 1/2 S.H.C.S.
33	910-080TR	1	1/2 X 13 X 24" Threaded Rod
34	912-05016	4	5/16 X 18 X 1" S.H.C.S.
35	912-05008	2	5/16 X 18 X 1/2" S.H.C.S.
36	912-04010	2	1/4 X 20 X 5/8" S.H.C.S.
37	911-04012	2	1/4 X 20 X 3/4" F.H.S.S.
38	912-03108	8	10-32 X 1/2" S.H.C.S.
39	911-03108	12	10-32 X 1/2" F.H.S.S.
40	914-03106	2	
41	912-04008	4	1/4 X 20 X 1/2 S.H.C.S.
42	914-03108	4	10-32 X 1/2 B.H.C.S.
43	917-03106	2	10-32 X 3/8 Brass Tip Set Screw
44			
45	914-03104	2	10-32 X 1/4" B.H.C.S.
46	010-30214A	1	Micro Mounting Block

NOTE:  
 Items 24 & 46 Not used if machine has PLC  
 Item 28: If PLC use Knife Down Reed Switch



MODEL 10 KNIFE COLUMN  
 ASSEMBLY VIEW  
 DRAWN: JAH  
 CHECKED:  
 CoreTech International Inc.  
 1-908-454-7999  
 www.coretechinternational.com

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REV: 010-00201D  
 DWG NO: 010-00201D  
 SCALE: 1/2"  
 RELEASE DATE: 1/2010  
 SHEET: 1