



Item	Part/Dwg #	REQ	Description
1	S-30751B-1500	1	Bearing Cap
2	010-30703-X"	1	Core Chuck
3	010-30729-1.5"	1	Repairable Pusher Body
4	010-30729-1.5"	1	Repairable Bearing Mount
5	010-50701	1	Pusher Bearing
6	010-50703	2	Pusher Bushing (See Note 1)
7	010-80701	VAR	Ball Plunger
8	801-1.410	2	Dowel Pin 1/4" OD X 5/8" Long (NOTE 2)
9	010-90701	2	Threadstud Southco
10	915-04099	2	1/4" - 20 Hex Nut
11	912-04008	2	1/4" - 20 S.H.C.S. X 1/2" Long
12	918-03004	VAR	10-32 Nylon Tip Set Screw X 1/4" Long

NOTES:

Item 6 - Vars depending on mandrel size.
 Item 8 (NOT USED on CBDR Design)

REPAIRABLE PUSHER ASSY.		DATE	REV	QTY	REV
DESIGNED	J.A.H.	1/2010	1	010-00701.C	1
APPROVED					