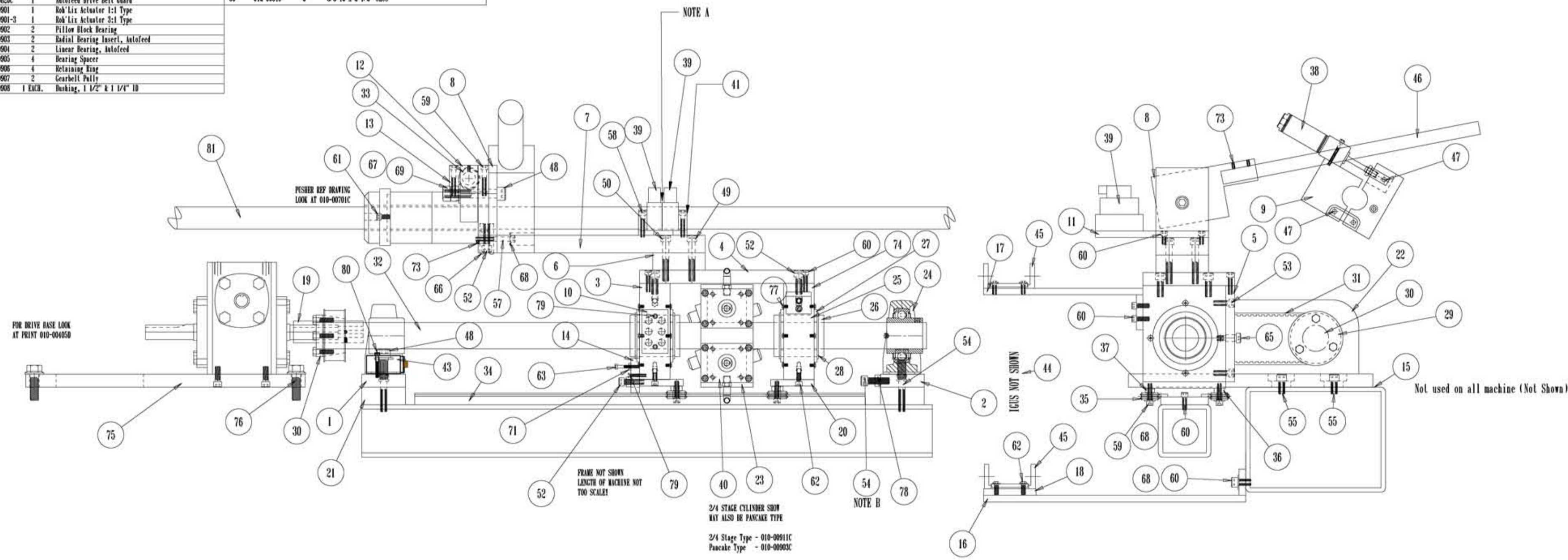


Item	QTY/Part#	REQ	DESCRIPTION	Item	QTY/Part#	REQ	DESCRIPTION	Item	QTY/Part#	REQ	DESCRIPTION	Item	QTY/Part#	REQ	DESCRIPTION
1	010-30901F-B	1	Front Autofeed Support Bracket	31	010-50909	1	Gearbell	51	912-06032	2	3/8-16 X 2" SHCS	71	913-0310X	1	10-32 Hex Nut
2	010-30901B	1	Back Autofeed Support Bracket	32	010-50910	1	1 1/2" DIA Hardened Shaft	52	912-06020	2	3/8-16 X 1 1/4" SHCS	72	917-04004	2	1/4-20 X 1/4" Socket Head Set Screw
3	010-30902C	1	Bearing Mount - Left	33	010-50915	1	Linear Bearing, AF Link Arm	53	912-06016	VAR	3/8-16 X 1" SHCS	73	917-03006	3	10-32 X 3/8" Socket Head Set Screw
4	010-30904B	1	Top Plate, Autofeed	34	010-50919	1	"V" Rail Assy. 75", 105", & 135"	54	912-06132	4	3/8-24 X 2" SHCS	74	010-30921C	1	Bearing Block, Right
5	010-30905B	1	Back Plate, Autofeed	35	010-50920	4	"V" Wheels	55	912-06116	VAR	3/8-24 X 1" SHCS	75	010-30420C	1	Drive Base Plate
6	010-30907B	1	Horz. Arm Spacer, Autofeed	36	010-50921	2	Bushing for "V" Wheels	56	912-05014	4	5/16-18 X 7/8" SHCS	76	917-08024	3	1/2-13 X 1 1/2" Hex Head Flang Bolts
7	010-30908B	1	Horizontal Arm, Autofeed	37	010-50922	2	Essee, Bushing for "V" Wheels	57	912-04040	1	1/4-20 X 2 1/2" SHCS	77	914-03004	VAR	10-32 X 1/4" SHCS
8	010-30950B	1	Vertical Arm - Timkin Bearing	38	010-60901	1	Wandrel Clamp Cylinder	58	912-04024	6	1/4-20 X 1 1/2" SHCS	78	912-03124	VAR	10-32 X 1 1/2" SHCS
9	010-30913C	1	Wandrel Clamp - Match to Wandrel 00 When Ordering	39	010-60903	2	Solenoid Valves	59	912-04020	8	1/4-20 X 1 1/4" SHCS	79	912-03116	VAR	10-32 X 1" SHCS
10	010-30914A	1	Air Manifold - Large	40	010-60904	2	Pancake Type Auto Advance Cylinders	60	912-04012	VAR	1/4-20 X 3/4" SHCS	80	912-01024	2	6-32 X 1 1/2" SHCS
11	010-30915A	2	Valve Mount Strap	41	010-60904-2	2	2 Stage Auto Advance Cylinders	61	912-04008	8	1/4-20 X 1/2" SHCS	81	010-30506-A	1	7/8" Wandrel Shaft
12	010-30916B	1	Pusher Link	42	010-60904-4	2	4 Stage Auto Advance Cylinders	62	914-04008	6	1/4-20 X 1/2" SHCS	010-30506-B	1	1" Wandrel Shaft	
13	010-30917A	1	Link Bearing Mount - Autofeed	43	010-60910	SET	Manifold End Plates, Autofeed	63	912-03116	5	10-32 X 1" SHCS	010-30506-C	1	1 1/4" Wandrel Shaft	
14	010-30919A	1	Carriage Stop - New - Microswitch Above AF Bracket	44	010-60911	1	Isolator Kit - Machine Built After 11/98 DO NOT HAVE THIS	64	912-01024	2	6-32 X 1 1/2" SHCS	010-30506-D	1	1 1/2" Wandrel Shaft	
15	010-30906A	1	Carriage Stop - Old - Microswitch Below AF Bracket	45	010-70901	1	Limit Switch	65	915-06010	1	3/8-16 X 5/8" Shoulder Bolt				
16	010-30935B	1	Spacer, Autofeed	46	010-70903	1	IGIS Chain - VARS IN LENGTH PER MACHINE	66	801-1.432	2	801-1.432				
17	010-30924B	2	IGIS Chain Mount, Frame	47	010-70904	SET	IGIS Brackets	67	914-04008	5	1/2" DIA Flat Washer				
18	010-30922	1	IGIS Chain Mount, Autofeed	48	010-70904	SET	IGIS Brackets	68	914-04008	2	1/4" DIA Flat Washer				
19	010-30922A	1	IGIS Rail - Specify Length Of Machine	49	801-1.428	3	3/4" Hard Shaft X 10 1/2" Inches	69	913-08003	2	1/2-13 Hex Nut				
20	010-30929A	1	Reducer Shaft Extension, Drive Base to AF	50	912-06040	2	3/8-16 X 2 1/2" SHCS	70	913-06003	1	3/8-16 Hex Nut				
21	010-30930A	2	"V" Wheel Mount Plate, Autofeed												
22	010-30935B	2	Riser Blocks												
23	010-40820C	1	Autofeed Drive Bell Guard												
24	010-50901	1	Roller Actuator 1:1 Type												
25	010-50901-3	1	Roller Actuator 3:1 Type												
26	010-50902	2	Pillow Block Bearing												
27	010-50903	2	Radial Bearing Insert, Autofeed												
28	010-50904	2	Linear Bearing, Autofeed												
29	010-50905	4	Bearing Spacer												
30	010-50906	4	Retaining Ring												
31	010-50907	2	Gearbell Pulley												
32	010-50908	1 EACH	Bushing, 1 1/2" X 1 1/4" ID												

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



NOTES: FOR PLASTIC CUTTING MACHINES
SUBSTITUTE THE FOLLOWING PARTS
ITEM 29 - 010-51201 - Gearbell Pulley
ITEM 30 - 010-51202 - Gearbell Bushing
ITEM 31 - 010-51203 - Gearbell

CORETECH INTERNATIONAL 41 INDUSTRIAL RD. ALPHA NJ, 08865 1-908-454-7999		This drawing is the property of CoreTech International Inc. and is loaned subject to return upon demand and upon the express condition that it is not to be used directly or indirectly in any way detrimental to the interest of CoreTech International Inc.	
APPROVALS	DATE	TITLE	
JAH	8/2009	MODEL 10 AUTOMATIC CORE ADVANCE ASSY. PRINT	
DESIGNER	SIZE	CAGE CODE	DWG NO
	D		010-00901D
APPROVED	SCALE	RELEASE DATE	WEIGHT
	1/3		
			SHEET
			1