



REPAIRABLE PUSHER REF
 DWG # 010-00703C OR
 DWG # 010-00705C

MODEL 9 WITH STANDARD
 CORE ADVANCE ASSEMBLY -
 SEE MANDREL LIFTER PARTS
 ON DRAWING # 009-00901D

MANDREL LIFTER ASSY
 PART # 010-41107

ITEM	DWG/Part#	REQ	DESCRIPTION	ITEM	DWG/Part#	REQ	DESCRIPTION
1	010-30501C	2	Post Guide	18	010-80503	1	Clamp Handle
2	010-30502B	2	Elevating Post - STD	19	010-80505	1	Anvil Bolt
	010-30508B	2	Elevating Post - Large ID	20	912-06116	10	3/8-24 X 1" SHCS
3	010-30503B	2	Mandrel Support	21	912-05024	2	5/16-18 X 1 1/2" SHCS
4	010-30504B	1	Handwheel Bracket	22	912-04012	8	1/4-20 X 3/4" SHCS
5	010-30505B	1	Clamping Bracket	23	912-04016	3	1/4-20 X 1" SHCS
6	010-30506B	1	Core Mandrel	24	800-1.432	1	1/4" DIA X 2" Spring Pin
7	010-30507A	2	Elevating Rack Gear	25	800-3.1614	2	3/16" DIA X 7/8" Spring Pin
8	010-30703B	VAR	Core Chuck - Specs. Size	26	918-04VHR	2	1/4" Machined Washer
9	010-30705C	VAR	Cutting Anvil - Specs. Size	27	010-99905	1	5/16 X 2" Shoulder Bolt
10	010-31103A	2	Mandrel Rest	28	010-50306	2	5/800 X 1/2ID X 1/2" Bushing
11	010-41106B	1	Mandrel Lifter Top	29	010-30508	1	1/2DIA X 3 1/8" Harden Shaft
12	014-41101B	1	Mandrel Lifter Base	30	010-40501	1	5/801A X 28 1/4" OR 34 1/4" Round Stock CMS
13	010-50501	2	Clamp Collar - 5/8" ID.	31	916-03106	2	10-32 X 3/8 SHSS
14	010-50502	1	Clamp Collar - spec. mandrel	32	011-41102B	1	Pivot Weldment
15	010-50505	1	Bushing - 7/800 X 5/8ID X 1"	32	912-04016	1	1/4-20 X 1" SHCS
16	010-80501A	1	7" Handwheel	33	BUMPER	1	Mandrel Rest Bumper
17	010-80502A	2	Spur Gear	34	916-04020	1	1/4-20 X 1 1/4" SHCS

This drawing is the property of CoreTech International Inc. and is loaned subject to return upon demand and upon the express condition that it is not to be used directly or indirectly in any way detrimental to the interest of CoreTech International Inc.

CORETECH INTERNATIONAL 41 INDUSTRIAL DR. ALPHA NJ. 08865 1-908-454-7999		CONTRACT NO. APPROVALS DATE 9/2009 CHECKED JAH DESIGNER APPROVED	TITLE MANDREL RAISING ASSY FOR CH-10'S SIZE D PART NO. 010-00501D SCALE 1/2 RELEASE DATE WEIGHT SHEET
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