



Item	DWG/Part#	REQ	DESCRIPTION	Item	DWG/Part#	REQ	DESCRIPTION
1	010-30420C	1	Main Base Plate	22	010-50418	2	Taper Bushing
2	010-30421B	1	Right Side Plate	23	010-50422	2	#40 Chain (15 Links)
3	010-30422A	1	Left Side Plate	24	010-50424	2	#40 Half Link
4	010-30423B	2	Arm Spacer, Left & Right.	25	010-50423	2	#40 Master Link
5	010-30425B	1	Drive Arm, Right Hand Outer	26	010-80402	1	CR Shafting, 3/4" DIA X 6" Length
6	010-30426B	1	Drive Arm, Left Hand Outer	27	801-3.836	8	Dowel Pin, 3/8" DIA X 2 1/4" Length
7	010-30427B	1	Drive Arm, Left Hand Inner	28	91F-08020	3	Hex Head Flange Bolt, 1/2-13 X 1 1/4" Length
8	010-30428B	1	Drive Arm, Right Hand Inner	29	912-08064	4	SHCS 1/2-13 X 4" Length
9	010-30430B	1	Steel Drive Wheel (SEE NOTE)	30	912-08024	2	SHCS 1/2-13 X 1 1/2" Length
10	010-30431B	1	Rubber Drive Wheel (SEE NOTE)	31	912-05024	8	SHCS 5/16-18 X 1 1/2" Length
11	010-30450B	1	Roller Shaft, Front	32	912-05014	8	SHCS 5/16-18 X 7/8" Length
12	010-30451B	1	Roller Shaft, Rear	33	916-04004	10	SHSS 1/4-20 X 1/4" Length (Set Screw)
13	010-40825B	1	Chain Guard, Near	34	916-03108	1	SHSS 10-32 X 1/2" Length (SEE NOTE)
14	010-40826B	1	Chain Guard, Far	35	914-03106	6	HHCS 10-32 X 3/8" Length
15	010-40815C	1	Discharge Chute (Not Shown)	36	913-04016	6	HHCS 1/4-20 X 1 1/4" Length
16	010-30460A	1	Reducer Shaft Adapter	37	010-40805	1	Nip Guard
17	010-50401	1	Motor	38	91H-06114	4	Hex Head Bolt 3/8-24 X 7/8" Length
18	010-50402	1	Reducer Gearbox	39	1/4 Key	1	1/4" X 1/4" X 2" Length Key
19	010-50414	4	Bearing, W/Collar	40	3/16 Key	2	3/16" X 3/16" X 5/8" Length Key
20	010-50420	2	Sprocket	41	3/16 Key	1	3/16" X 3/16" X 2" Length Key
21	010-50421	2	Sprocket				

NOTE:

Item 9 & 10 - Machine may have any combination of steel and rubber drive wheels
 Item 19 - Set screws should be aligned using the supplied dimples
 Item 34 - 3/4" Shaft must be drilled so set screw locks it down.

This drawing is the property of CoreTech International Inc. and is loaned subject to return upon demand and upon the express condition that it is not to be used directly or indirectly in any way detrimental to the interest of CoreTech International Inc.

PLASTIC CUTTER OPTIONS

- Item 9 & 10 - Use 2 Rubber Drive Wheels
- Item 16 - Use F718-5-F7-H1
- Item 17 - Use either 1.5 HP AC or DC Motor

CONTRACT NO 010-00405D		TITLE DRIVE BASE ASSY VIEW	
APPROVALS JAH	DATE 8/2009	CoreTech International Inc. parts@coretechinternational.com 1-908-454-7999	
CHECKED	DESIGNED	SCALE 3/4	REV B
APPROVED	RELEASE DATE	ISSUED	DATE